

**I T E C**  
*Refining and Marketing Company Ltd.*



3 Porter School Road  
Barrington, IL 60010-2667 USA

Tel: +1 847-304 4700  
Fax: +1 847-304 4710  
E-mail: [alcohol@itecref.com](mailto:alcohol@itecref.com)  
URL: [www.itecref.com](http://www.itecref.com)

**B-GRADE ANHYDROUS ETHYL ALCOHOL SPECIFICATIONS (99.3%)**  
**(U.S. Specification)**

<u>PARAMETER</u>	<u>Specification Limits</u>		<u>Method</u>
	<u>min.</u>	<u>max.</u>	
Alcohol strength	99.30% GL at 20°C		Alcoholmeter for GL
Acidity (as Acetic Acid)		30 ppm	ASTM D 1613
Acetal		100 mg/L	GC
Aldehydes (Acetaldehyde)		100 mg/L	GLC/ASTM D 5501
Esters (Ethyl Acetate)		120 mg/L	GLC/ASTM D 5501
Methanol		80 mg/L	GLC/ASTM D 5501
Total higher alcohols (N-Propanol, I-Butanol, I-Amyl alcohol, I-Propanol, N-Butanol)		400 mg/L	GLC/ASTM D 5501
Iso - Propanol		20 mg/L	GLC/ASTM D 5501
Cyclohexane		Absent	GLC/ASTM D 5501
Crotonaldehyde		Absent	GLC/ASTM D 5501
Toluene / Xylene / Other aromatics		Absent	GC
Hydrocarbons		Absent	ASTM D 1722
Benzene		Absent	U.V./GC
Dry Extract		40 mg/L	ASTM D 1353
1.4 Dioxane		Absent	GC/MS
M.E.G. Mono Ethylene Glycol		Absent	ASTM D 1296
Alkalinity		Negative	ASTM D 1613
Chlorides		1.0 ppm	GC
Sulfur		1 ppm	ASTM D 5453-06
Aspect	Clear, colorless and exempt of material in suspension		
Remarks	Free from components foreign to the raw material		
Odor	Characteristic		Organoleptic